overall from 2-acetylnaphthalene); mp 175–176 °C; NMR δ 1.83 (d, 3, CH₃, J = 7 Hz), 4.86 (d, 1, CH, J = 7 Hz), 6.75–8.65 (m, 13, aryl). Cyclization of the acid (0.89 g) with Zn Cl₂ in the usual manner gave 14-acetoxy-7-methyldibenz[a,j]anthracene: 940 mg (99%); 249-250 °C; NMR δ 2.50 (s, 3, CH₃), 3.11 (s, 3, CH₃CO), 7.33-8.40 (m, 10, aryl), 9.50 (m, 2, H_{1,13}). Reduction of the phenol acetate (400 mg, 1.14 mmol) by the usual procedure afforded 11b: 330 mg (96%); mp 243-244 °C; NMR δ 3.10 (s, 3, CH₃), 7.33-8.40 (m, 10, aryl), 9.06 (m, 2, $H_{1,13}$), 10.05 (s, 1, H_{14}).

Benzo[a]pyrene. Reaction of N,N-diethyl-2-lithiobenzamide with 16 (910 mg, 5 mmol was conducted by the general procedure employed in preceding syntheses. The crude lactone 17 (1.5 g)was utilized directly in the next step. Reduction of 17 with zinc and alkali afforded the acid 18: 310 mg (22%); mp 149-150 °C; NMR δ 2.36 (br t, 2, CH₂), 3.10 (br t, 2, benzylic), 5.60 (t, 1, CH), 6.66-8.33 (m, 10, aryl).

A solution of 18 (300 mg), HI (1.6 mL of 56% solution), and H₃PO₂ (0.4 mL of 50% solution) in glacial acetic acid (50 mL) was heated at reflux for 24 h. The reaction mixture was poured into ice-water and the precipitate collected by filtration. The crude 11,12-dihydrobenzo[a]pyrene (250 mg) was shown by NMR analysis and TLC on 2,4,7-trinitrofluorenone²⁶ to contain benzo[a] pyrene and tetrahydrobenzo[a] pyrene. The crude 19 was taken up in benzene with excess DDQ and heated at reflux for 2 h. The reaction mixture was poured onto a column of silica gel. Elution with hexane gave benzo[a] pyrene: 180 mg (70%); mp 177-178 °C (lit.¹ mp 176.5-177.5 °C); a mixture melting point with authentic benzo[a]pyrene was not depressed.

Reductive Cyclization of 8b and 8c with HI. A solution of 8b (200 mg, 0.67 mmol), HI (1.3 mL of 56% solution), and red P (240 mg) in glacial acetic acid (50 mL) was heated at reflux for

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56 h and then poured into a 1% aqueous sodium bisulfite solution. The precipitate was collected by filtration, washed with water, and dried. Chromatography on silica gel gave dibenz[a,h]-anthracene: 100 mg (54%); mp 264-265 °C (lit.²⁴ mp 262-263 °C); the NMR spectrum matched that of an authentic sample. A similar reaction conducted with hypophosphorus acid in place of red P gave a slightly lower yield (49%) of 10a.

Analogous reaction of 8c (with H_3PO_2) for 10 days afforded dibenz[a,j]anthracene (80%); a lower yield was obtained with shorter reaction times.

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Registry No. 3, 24644-78-8; 3-d₂, 81194-73-2; 4, 81194-74-3; 5, 78606-93-6; 5-d₂, 81194-75-4; 6, 78606-94-7; 7a, 78606-95-8; 7b, 56-49-5; 8a, 81194-76-5; 8b, 73540-67-7; 8c, 73540-68-8; 8d, 81194-77-6; 8e, 81194-78-7; 9a, 17526-28-2; 9b, 2541-69-7; 10a, 53-70-3; 10b, 15595-02-5; 11a, 224-41-9; 11b, 78606-97-0; 15a, 81194-79-8; 15b, 81194-80-1; 16, 518-85-4; 16-d₂, 81194-81-2; 17, 81194-82-3; 18, 81205-70-1; 19, 81194-83-4; 23, 81194-84-5; acetophenone, 98-86-2; 2-(1-phenylethyl)-1-naphthoic acid, 81194-85-6; 1-naphthaldehyde, 66-77-3; 2-(1-naphthylmethyl)-1-naphthoic acid, 77321-47-2; 7-acetoxydibenz[a,h]anthracene, 63077-06-5; 2-naphthaldehyde, 66-99-9; 2-(2-naphthylmethyl)-1-napthoic acid, 81194-86-7; 14-acetoxydibenz[a,j]anthracene, 81205-71-2; 1-acetylnaphthalene, 941-98-0; 14acetoxy-7-methyldibenz[a,h]anthracene, 81194-87-8; 2-acetylnaphthalene, 93-08-3; 14-acetoxy-7-methyldibenz[a,j]anthracene, 81194-88-9; benzo[a]pyrene, 50-32-8; N,N-diethyl-1-naphthamide, 5454-10-4.

Reductive Alkylation/Arylation of Arylcarbinols and Ketones with **Organosilicon** Compounds

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Arylcarbinols react with certain organosilanes in the presence of boron trifluoride to yield hydrocarbons resulting from transfer of an R group from silicon to carbon. The transfer works well with aryl- and allylsilanes and fails with alkylsilanes. Allylation of ionizable carbinols is sometimes accompanied by cation-mediated oligomerization. This can be offset by converting the carbinols in question to their respective allyldimethylsilyl ethers followed by rearrangement of the ethers with BF₃. While diaryl ketones are sluggishly bisallylated, the corresponding ketals undergo smooth bisallylation at 0 °C with allytrimethylsilane/BF₃/CH₂Cl₂.

The reductive alkylation of carbinols and ketones is a synthetically useful transformation for which few direct methods are available.

Sequential methods such as the tandem alkylation-reduction of aromatic carbonyl compounds¹ and $\alpha,\beta,\gamma,\delta$ -unsaturated ketones² or the phenylation-reduction of aldehydes and ketones³ are limited in that only one alkyl group is introduced at the site of reduction. Geminal reductive alkylation of tosyl hydrazones via a sequence of nucleophilic followed by electrophilic attack has been

described;^{4,5} however, no direct reductive alkylation of carbinols or geminal reductive alkylation of ketones of general utility is known.⁶ (Reductive alkylation of carbinols effectively constitutes a geminal reductive alkylation of ketones since the carbinols can be obtained by reaction of the ketone with a suitable organometallic reagent.)

The known reduction of carbinols in acidic media via hydride transfer from silicon⁷ and the well-established⁸

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tendency for transfer of alkyl,^{9,10} aryl,¹¹ and allyl¹²⁻¹⁹ substituents from silicon and tin to electrophilic carbon centers led us to explore the possibility of effecting a reductive alkylation of ionizable carbinols in acidic media via transfer of a substituent from silicon (or tin) to the electrophilic site generated on ionization (eq 1).

$$\equiv M - R + \equiv COH \xrightarrow{H^*} \equiv CR + \equiv MOH \qquad (1)$$
$$M = Si, Sn$$

Benzhydrol (1) was chosen as a readily ionizable substrate to test whether substituent transfer from silicon to the benzhydryl cation would occur.

Reaction of benzhydrol (1) with several tetraalkylsilanes and with tetramethyl tin in dichloromethane solution in the presence of anhydrous boron trifluoride (eq 2) pro-



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Table I. Allylation of Carbinols with Allyltrimethylsilane/BF,



duced no products resulting from alkyl transfer. The products in all cases were a mixture of dibenzhydryl ether (2) and diphenylmethane (3). The source of 3 in these reactions is uncertain. While the hydride transfer to the benzhydrylcation to produce 3 could be derived from the starting carbinol or the silane (stannane), the absence of benzophenone among the products suggests the silane as the hydride source.²

Reaction of 1 with either phenyltrimethylsilane or tetraphenylsilane in methylene chloride-boron trifluoride at 0 °C produced a mixture of 3 and triphenylmethane, the product of aryl transfer (eq 3).



Similar reaction of cumyl alcohol (4) with phenyltrimethylsilane or (p-methoxyphenyl)trimethylsilane in the presence of BF₃ produced no products resulting from aryl transfer to the cumyl cation. Olefin dimers 5 (mixture of isomers) and 6 were the only products detected under these conditions (eq 4).

⁽²⁰⁾ β -Hydride transfer from a silane to carbon parallels similar reductions by metal alkyls; however, production of 3 from 1 is surprising.



Interestingly, cumyl alcohol was recovered unchanged from treatment with $BF_3-CH_2Cl_2$ in the presence of tetraphenyltin.²¹

Reaction of 1 with allyltrimethylsilane (1.5 equiv) at 0 °C in BF_3/CH_2Cl_2 produced the allylated product 4,4diphenyl-1-butene (7, eq 5) in quantitative yield. Using these conditions a number of aryl carbinols were allylated in good to excellent yield (Table I).



Electrophilic attack on the allyl system occurs regiospecifically at the carbon remote from silicon. For example, reaction of 1 or 4 with a mixture of (*cis*- and *trans*-3phenylallyl)trimethylsilane (8) afforded allylation products 9 and 10, respectively (eq 6). None of the regioisomers were detected in these reactions.



In cases where the yields of allylated products are low, the major competing processes are the result of carbenium ion mediated dimerization or polymerization. For example, 1,1-diphenylethanol reacts with the allyltrimethylsilane/ BF₃/CH₂Cl₂ system at 0 °C to produce the indan 11^{22} and 1,1-diphenylethylene (12) in addition to the allylation product 13 (eq 7). The secondary alcohol, 1-phenylethanol, yields polystyrene as the major product along with a small amount of allylation product 14 (eq 8).

Simple aliphatic alcohols such as cyclohexanol and 2methyl-2-propanol were not allylated under these conditions presumably because their ionization is precluded.²³



Oligomerization mediated by the cation can be partially offset by using excessive silane/substrate ratios.²⁴ This solution, however, is impractical when the allylsilane is valuable. An alternative is to conduct an intramolecular allyl transfer²⁵ which should be kinetically superior to the competing intermolecular processes. This is readily accomplished by employing allyl silyl ethers (15, eq 9) of the

$$SiCI + ROH \xrightarrow{E_{13}N} ROSi \xrightarrow{BF_3}$$

$$15a, R = Ph_2CH$$

$$b, R = Ph_2C(CH_3)$$

$$c, R = PhCHCH_3 \qquad (9)$$

$$R \xrightarrow{+} Si \xrightarrow{R} R \xrightarrow{+} R \xrightarrow{+} 16$$

starting carbinol. The requisite ethers are easily prepared by reaction of the carbinol with allyldimethylchlorosilane²⁶ in the presence of triethylamine. Reaction of 15a-c with BF_3/CH_2Cl_2 at 0 °C for 5-10 min afforded the requisite allylation products 16. Rearrangement of 15a at room temperature furnished, in addition to 16, appreciable amounts of dimeric products 17 (mixture of isomers) resulting from attack of the benzhydryl cation on 16a (eq

(24) Excess silane also converts olefin derived from the cations to the allylated product. For example, 1,1-diphenylethylene (17) is slowly converted to 18 on reaction with allyltrimethylsilane. This reaction, however, is much slower than direct allylation of the carbinol.



(25) Allyl transfer in this case is not strictly intramolecular but depends on the degree of rupture of the carbon-oxygen bond. The effectiveness of this method appears to be related to the requirement of the system for participation by the allyl moiety in the ionization of the ether (vide supra).

(26) Available commercially from Petrarch Systems, Inc.

⁽²¹⁾ Tetraphenyltin is an effective acid scavenger.

⁽²²⁾ Indan 11 is produced in high yield under these and similar conditions in the absence of allyltrimethylsilane.

⁽²³⁾ Cyclohexanol is reduced to cyclohexane by using $BF_3/triethyl-silane$; however, the mechanism of this reduction may not necessarily involve the intermediacy of free carbocationic specids (see ref 7).

10). These dimeric products are not detected in the in-



termolecular process where the benzhydryl cation is effectively scavenged by excess allytrimethylsilane. When rearrangement of 15a was conducted at 0 °C, an 84% yield of 16a was obtained.

The rearrangement of silvl ether 15b provides a means for studying the effects of certain variables on the competition between intramolecular allylation and intermolecular oligomerization reactions. Table II shows the relative proportions of allylation product (13), oligomerization product (11), and elimination product (12) from the rearrangement of 15b under various conditions.

Formation of 13 is favored by dilution of the reaction mixture and by decreasing the solvent polarity. The latter effect is consistent with an increase in intramolecular participation in the ionization of the ether by the allyl group as the cation becomes less stable.

Acidic reagents other than BF_3 were examined for effecting the rearrangement of 15b. None were found as effective as BF_3 for the production of 13. The high yield of 12 when BF_3 :Et₂O or TiCl₄ are used is noteworthy.

Rearrangement of 15c afforded 16c in 84% yield compared to a 22% yield produced via the intermolecular process using allyltrimethylsilane.

Evidently, advantage is gained by conducting the intramolecular allyl transfer with less readily ionizable substrates. Unfortunately, the allydimethylsilyl ethers of cyclohexanol and 2-methyl-2-propanol, 18 and 19, did not



yield allylation products under normal rearrangement conditions. In the case of ether 18, Si-O bond cleavage resulted in the formation of cyclohexanol. The success of the intramolecular process for allylation of carbinols depends on a very delicate balance of cation stability and reactivity.²⁷

Geminal Allylation of Ketones and Ketals. The facile allylation of aryl carbinols with allytrimethylsilane/BF₃ suggested that geminal allylation of benzophenones should occur since the initially formed homoallylic complex 20 should readily ionize further and undergo a second allylation^{18a} (eq 11).



Reaction of benzophenone with excess allyltrimethylsilane in the presence of BF_3 or $TiCl_4$ at 0 °C to room temperature failed to produce 21 to an appreciable extent. In refluxing methylene chloride and in the presence of $TiCl_4$, a 25% yield of 21 was obtained. In contrast, benzophenone dimethyl ketal 22a reacts readily with $BF_3/$



 CH_2Cl_2 at 0 °C to produce 21 in 75% yield.²⁸ Ketals 22b and 22c yielded only the corresponding ketone under these conditions. Cation 23 may be too stable to react with allyl trimethylsilane prior to cleavage to the ketone.

Conclusions. Aryl- and allylsilanes react with readily ionizable carbinols in a BF_3/CH_2Cl_2 system to afford products resulting from transfer of an aryl or allyl group from silicon to the carbenium ion generated in the ionization process. This reaction constitutes a formal reductive arylation (allylation) of the carbinol. The success of a particular arylation or allylation depends on the stability of the cation generated, its propensity for oligomerization, and the reactivity of the silane employed. The formation of undesired byproducts in the allylation reaction can be offset in some cases by utilizing an intramolecular allyl transfer from an allyl silyl ether. Reductive geminal al-

⁽²⁸⁾ Interestingly, dimeric products 24 resulting from elimination followed by cation addition were not found in the reaction of 22a with allyltrimethylsilane.



(29) Allytrimethylsilane is undoubtedly consumed by BF_3 in a competitive process so that if cation 23 is cleaved faster than reaction with allyltrimethylsilane, and no allylation will be observed.

⁽²⁷⁾ We have also prepared benzyldimethylsilyl and phenyldimethylsilyl ethers of a number of carbinols, but their rearrangement reactions were complex and were not further pursued.

Table II. Rearrangement of 15b at 0 °C under Various Conditions

	catalyst	solvent	[15b] ^a	% yield of products			
expt				13	12	11	
1	BF.	CH.Cl.	3.4	12.8	52.3	34.9	
2	BF.	CH,Cl,	2.3	18.5	61.2	20.3	
3	BF.	hexane	2.3	47.2	51.0	1.8	
4	BF. Et.O	CH ₂ Cl ₂	3.4	1.7	95.9	2.3	
5	TiCl.	hexane	2.3	0.0	100.0	0.0	
ĕ	LiF	CH,Cl, ^b	20.4				
7	silica gel	CH_Cl_b	40.8				
8	AgBF.	CH, Cl, /hexane	3.4	11.8	87.2	0	
9	BF ₃ /NaBF ₄ ^c	CH ₂ Cl ₂	2.3	17.8	45.8	37.4	

^a Molar concentration of $16b \times 10^3$. ^b Stirred at room temperature for 2 days. ^c NaBF₄ not soluble in this medium.

lylation of aryl ketals is possible when the homoallyl cation generated after the initial allylation is sufficiently reactive.

Experimental Section

General Methods. Melting points were determined by using a Mel-Temp apparatus and are uncorrected. Infrared spectra were obtained on a Perkin-Elmer 457 grating spectrophotometer. ¹H NMR spectra were recorded on a Varian T60 spectrometer with chemical shifts reported in parts per million relative to tetramethyl silane as an internal standard. Mass spectra were obtained in a Varian Mat 311 mass spectrometer operating in the EI mode.

All new compounds gave satisfactory elemental analysis. Most of the silanes or carbinols used in this study were obtained from commercial sources and used without purification. The mixture of *cis*- and *trans*-1-phenyl-3-(trimethylsilyl)propene was prepared from the reaction of (trimethylsilyl)methylphosphorane with benzaldehyde according to the method of Seyferth et al.³⁰

General Procedure for Reductive Allylation/Arylation of Carbinols. Typically, a solution of the substrate (10 mmol) and the appropriate silane (12–15 mmol) in ca. 35 mL of solvent (usually CH_2Cl_2) was chilled in an ice bath to 0–5 °C. Dry, gaseous boron trifluoride was introduced into the solution by means of an inlet tube immersed in the solvent. The reaction solutions were magnetically stirred and maintained under a blanket of dry nitrogen. Reactions were monitored for disappearance of starting material (usually by TLC or GC). When no starting material remained, the mixtures were poured onto ice-water and extracted with methylene chloride. The dried organic extracts were concentrated to afford crude products which were purified by distillation, recrystallization, or column chromatography. Samples for analysis were further purified by passage through a Sep-Pak cartridge.³¹

4,4-Diphenyl-1-butene (7): ¹H NMR (CDCl₃) δ 2.8 (t, 2, allyl H), 4.0 (t, 1, benzylic H), 4.8–6.0 (m, 3, vinyl H), 6.97 (s, 10, Ar H).

3,4,4-Triphenyl-1-butene (9): ¹H NMR (CDCl₃) δ 4.2 and 4.75 (m, 3, vinyl H's), 4.28 (s, 1, allyl HO, 5.0 (s, 1, methine H), 1.18 (m, 15, Ar H); mass spectrum, m/e (relative intensity), 284 (0.34, M⁺ - C₉H₉).

3,4-Diphenyl-4-methyl-1-pentane (10): ¹H NMR (CDCl₃) δ 1.35 (s, 6, gem-CH₃), 3.30 (d, 1, allyl H), 4.92 and 6.00 (m, 3, vinyl H), 7.0 (m, 10, Ar H); mass spectrum, m/e (relative intensity) 236 (1.79, M⁺), 221 (10.7, M - 15), 119 (100, M - C₉H₉).

1,1,3-Triphenyl-3-methylindan (11): ¹H NMR (CDCl₃) δ 1.67 (s, 3, CH₃), 3.53 (AB q, J_{AB}^{gem} = 15 Hz, 2, ring CH₂), 7.53 (m, 19, Ar H).

4,4-Diphenyl-1-pentene (13): ¹H NMR (CDCl₃) δ 1.63 (s, 3, CH₃), 2.3 (d, 2, allyl CH₂), 5.23 (m, 1, vinyl HO), 7.33 (s, 10, Ar H); bp 157-160 °C (~0.1 mm).

4-Phenyl-1-pentene (14): ¹H NMR (CDCl₃) δ 1.23 (d, 3, CHCH₃), 2.37 (d, 2, allyl CH₂), 27 (m, 1, CHCH₃) 4.73-6.03 (m, 3, vinyl H), 7.20 (s, 5, Ar H).

4-(2-Methoxyphenyl)-4-(3-methoxyphenyl)-1-butene: ¹H NMR (CDCl₃) δ 2.70 (t, 2, allyl H), 3.6 (s, 6, OCH₃), 4.4 (t, 1, Ar CH-CH₂), 4.7-5.9 (m, 3, vinyl H), 6.8 (m, 8, Ar H).

4-(3-Hydroxyphenyl)-4-methyl-1-pentene: ¹H NMR (CDCl₃) δ 1.27 (s, 6, *gem*-CH₃), 2.30 (d, 2, allyl H), 5.03 (m, 3, vinyl H), 7.43 (m, 5, Ar H).

4-Phenyl-4-methyl-1-pentene: ¹H NMR (CDCl₃) δ 1.37 (s, 6, gem-CH₃), 2.43 (d, 2, allyl H), 4.83–6.17 (m, 3, vinyl H), 7.43 (m, 5, Ar H).

4-(p-Hydroxyphenyl)-4-methyl-1-pentene: ¹H NMR (CD-Cl₃) δ 1.27 (s, 6, *gem*-CH₃), 2.40 (d, 2, allyl H), 5.17 (m, 3, vinyl H), 7.1 (AB q, 4, Ar H).

4-(*p*-Isopropylphenyl)-4-methyl-1-pentene: ¹H NMR (CDCl₃) δ 1.24 (d, 6, isopropyl CH₃), 1.25 (s, 6, *gem*-CH₃), 2.40 (d, 2, allyl H) 2.95 (m, 1, benzylic H), 5.18 (m, 3, vinyl H), 7.33 (m, 4, Ar H).

Preparation of Allyldimethylsilyl Ethers. A representative procedure for the preparation of allyldimethylsilyl ethers is as follows. A solution of 4.60 g (25 mmol) of benzhydrol, 3.38 g (25 mmol) of allyldimethylchlorosilane, and 2.53 g (25 mmol) of triethylamine in 50 mL of dry ether was refluxed for 4 h. The cooled ethereal solution was washed with equal volumes of water, 1 N HCl, and brine and then dried by passage through a cone of anhydrous CaSO₄. Evaporation of the ether followed by purification by silica gel column chromatography (elution with CH₂Cl₂) afforded 5.87 g (83.2%) of allyldimethylsilyl benzhydryl ether (15a): ¹H NMR (CDCl₃) δ 0.23 (s, 6, SiCH₃), 1.50 (m, 2, Si allyl), 4.77 (m, 3, vinyl H), 5.43 (s, 1, benzyl H), 7.17 (s, 10, Ar H).

Similarly were prepared were the following.

Dimethylallylsilyl 1-phenylethyl ether (15c): ¹H NMR (CDCl₃) δ 0.33 (s, 6, SiCH₃), 1.66 (m, 2, Si allyl H, and d, 3, CHCH₃), 3.67 (q, 1, Ar CHCH₃), 5.0 (m, 2, vinyl = CH₂), 5.87 (m, 1, vinyl H), 7.37 (s, 5, Ar H).

Dimethylallylsilyl 1,1-diphenylethyl ether (15b): ¹H NMR (CDCl₃) δ 0.30 (s, 6, SiCH₃), 1.75 (m, 2, Si allyl H), 2.30 (s, 3, CH₃), 5.10 (m, 2, vinyl CH₂), 5.90 (m, 1, vinyl H), 7.65 (m, 10, Ar H).

Allyldimethylsilyl cyclohexyl ether (18): ¹H NMR (CDCl₃) δ 0.33 (s, 6, SiCH₃), 1.8 (center of br m, 13-H's, cyclohexyl and allylic protons), 5.2 and 6.0 (m, 3, vinylic H's).

Rearrangements of Silyl Ethers. The allyldimethylsilyl ethers ($\sim 1-2 \text{ mmol}$) were dissolved in 10–25 mL of solvent (usually CH₂Cl₂ or hexane), and the solution was chilled to 0–5 °C by using an ice-water bath. Dry gaseous BF₃ was introduced below the liquid surface for ca. 1 min. The disappearance of the silyl ether was monitored by gas chromatography and was usually complete in 2–5 min. Products were isolated by following the same procedures described for the intermolecular allylations.

Reaction of Benzophenone with Allyltrimethylsilane and Titanium Tetrachloride. Titanium tetrachloride (2.2 mL, 20 mmol) was added via syringe to a magnetically stirred solution of benzophenone (3.64 g, 20 mmol) and allyltrimethylsilane (10.0 g, 88 mmol) in 50 mL of dry chloroform. The dark mixture was heated at reflux for 4 h at which point thin-layer chromatographic analysis (silica gel, 1/1 v/v cyclohexane/methylene chloride) indicated that no more benzophenone remained. The usual aqueous workup afforded 4.31 g of a pasty oil which was chromatographed on 100 g of silica gel eluted with a gradient from 10% CH₂Cl₂ in cyclohexane to 25% CH₂Cl₂ in cyclohexane). Mobile components were rechromatographed to yield 3.0 g of an amber oil consisting of ca. 40% of the desired bisallylation product 21 (~25% yield). Pure 21 was obtained by repeated passage thru Sep-Pak cartridges: ¹H NMR (CDCl₃) δ 3.08 (d, 4, allyl H), 5.4

⁽³⁰⁾ D. Seyferth, K. R. Wursthorn, T. F. O. Lim, and D. J. Sepelak, J. Organomet. Chem., 181, 293 (1979). See also D. Seyferth, K. R. Wursthorn, and R. E. Mammarella, J. Org. Chem., 42, 3104 (1977).

⁽³¹⁾ Available from Waters Associates.

(d, 6, vinyl H), 7.62 (s, 10, Ar H); ¹³C NMR 147.78, 134.52, 128.06, 127.78, 125.67, and 117.63 (Ar and Vinyl C), 48.71 and 41.99 ppm (allyl and quaternary aliphatic carbons); mass spectrum, m/e(relative intensity) 248 (0.06, M⁺), 207 (0.5, M - 41), 129 (100).

Reaction of Benzophenone Dimethyl Ketal with Allyltrimethylsilane and Boron Trifluoride. Dry boron trifluoride gas was introduced to a solution of benzopheone dimethyl ketal (2.28 g, 10 mmol) and allyltrimethyl silane (2.4 g, 21 mmol) in 30 mL of methylenechloride at 0 °C for 15 min. The cold organic solution was quenched with 40 mL of 1 M sodium carbonate solution, and the phases were separated. After drying and evaporation of the solvent, there was obtained 2.02 g of a light amber oil which was chromatographed on silica gel eluted with 1:1 cyclohexane/methylene chloride to yield 1.86 g (75%) of pure 21.

Registry No. 1, 91-01-0; 2, 574-42-5; 3, 101-81-5; 4, 617-94-7; 5 (isomer I), 6258-73-7; 5 (isomer II), 6362-80-7; 6, 3910-35-8; 7, 4286-

85-5; cis-8, 40595-35-5; trans-8, 40595-34-4; 9, 81194-40-3; 10, 81194-41-4; 11, 19303-32-3; 12, 530-48-3; 13, 6480-80-4; 14, 1075-74-7; 15a, 81194-42-5; 15b, 81194-43-6; 15c, 81194-44-7; 16a, 4286-85-5; 16c, 10340-49-5; 17 (isomer I), 81194-45-8; 17 (isomer II), 81194-46-9; 18, 81194-47-0; 19, 7087-22-1; 21, 81194-48-1; 22a, 2235-01-0; 22b, 2186-93-8; 22c, 81194-49-2; triphenylmethane, 519-73-3; polystyrene, 9003-53-6; 4-(2-methoxyphenyl)-4-(3-methoxyphenyl)-1-butene, 81194-50-5; 4-(3-hydroxyphenyl)-4-methyl-1-pentene, 81194-51-6; 4-phenyl-4-methyl-1-pentene, 66622-39-7; 4-(p-isopropylphenyl)-4methyl-1-pentene, 81194-52-7; benzophenone, 119-61-9; allyltrimethylsilane, 762-72-1; titanium tetrachloride, 7550-45-0; boron trifluoride, 7637-07-2; 1,1-diphenylethanol, 599-67-7; 4-(p-hydroxyphenyl)-4-methyl-1-pentene, 35029-26-6; (2-methoxyphenyl)(3methoxyphenyl)methanol, 81194-53-8; 1,1-bis(4-methoxyphenyl)ethanol, 728-87-0; 2-(4-isopropylphenyl)-2-propanol, 3445-42-9; 2-(3-hydroxyphenyl)-2-propanol, 7765-97-1; 2-(4-hydroxyphenyl)-2propanol, 2948-47-2; 1-phenylethanol, 98-85-1; cyclohexanol, 108-93-0; 2-methyl-2-propanol, 75-65-0; 4,4-bis(4-methoxyphenyl)-1pentene, 81194-54-9.

Canthaxanthin. A New Total Synthesis

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A new synthesis of canthaxanthin via a Wittig coupling of the C_{15} phosphonium salt 16 and the symmetrical dialdehyde 3 is reported. Several routes to the key phosphonium salt via substituted cyclohexenones 4 and 10 and α -ionone are described.

Recent results on the pharmacological effects of the coal-tar-based azo dyes has led to the withdrawl of the food coloring agent Red No. 2 from the certified list of dyes permitted for the use in foods and drugs. The need for safe red coloring agents for human use has generated renewed interest in canthaxanthin 1 (X = 0), a natural carotenoid¹ which exhibits excellent tinctorial properties.²

The present commercial process used to manufacture canthaxanthin¹ is based on the oxidation of β -carotene³ 1 (X = H: Figure 1) and proceeds through the intermediate acetate 1 (X = H, OAc) and alcohol 1 (X = H, OH). To provide a more convergent synthesis, we examined an approach to canthaxanthin based on the " $C_{15} + C_{10}$ " (2 + 3) scheme which had been used previously for the synthesis of β -carotene.⁴

The most attractive feature of such a synthetic plan is that the final product is constructed in the last step from small fragments which avoids the problems associated with performing chemical transformations at the C_{40} level.⁵

Numerous avenues are available for the synthesis of the symmetrical dialdehyde 3.1 Our main task was the construction of the phosphorane 2, which is described in this publication.6

Our first approach to build up the C_{15} carbon skeleton of **2** was to employ 2,6,6-trimethyl-2-cyclohexenone 4^7 and the six-carbon acetylene derivative 5.8 Acetic acid treatment of adduct 6, formed from 4 and 5, readily gave acetate 7 (R = Ac) and diol 7 (R = H) after hydrolysis (Figure 2). Oxidation of 7 (R = H) then yielded ketone 8 which on treatment with acid gave the new ketone 9. While the overall process works, the oxidation and acid rearrangement steps 7 (R = H)-9 are poor and the final product 9 is a mixture of double bond isomers with the cis isomer predominating. To circumvent these problems, we used compound 10 in place of 4 and employed trans envne 11 for the six-carbon unit (Figure 3).⁸

Substituted cyclohexenone 10 was prepared by condensing methyl isobutyrate with ethyl vinyl ketone to give keto ester 12 which on base cyclization yielded crystalline β -diketone 13 in 75% overall yield. Exposure of this material to isobutyl alochol and acid yielded only one enol ether, 10 (90%), the structure of which was established by reduction to trimethylcyclohexenone 14 with lithium aluminum hydride. Condensation of 11 with 10 followed by acid hydrolysis gave crystalline trans keto alcohol 9 in 90% yield. Hydrogenation of 9 resulted in the formation of alcohol 15 containing a cis double bond. Exposure of this material to phosphorus tribromide followed by triphenylphosphine gave the desired all-trans phosphonium salt 16 containing approximately 10% of the cis isomer.⁹ Condensation of the crude salt 16 with dialdehyde 3 yielded canthaxanthin in 80% yield after isomerization of the mother liquor materials.¹⁰

Having shown that this route to canthaxanthin was viable, the next goal was to establish an economical route to 16. This was achieved through the use of α -ionone (17),

⁽¹⁾ Isler, O. "Carotenoids", Birkhauser Verlag, Basel and Stuttgart, 1971

⁽²⁾ Isler, O.; Ofner, A.; Siemers, G. F. Food Technol. 1958, 12, 1.
(2) Isler, O.; Ofner, A.; Siemers, G. F. Food Technol. 1958, 12, 1.
Bunnell, R. H.; Borenstein, B. *Ibid.* 1967, 21, 13. Emodi, A.; Scialpi, L.; Antoshkiw, T. *Ibid.* 1976, 58. Emodi, A. *Ibid.* 1978, 38.
(3) Petracek, F. J.; Zechmeister, L. J. Am. Chem. Soc. 1956, 78, 1427.
Entschel, R.; Karrer, P. *Helv. Chim. Acta* 1958, 41, 402.
(4) Pommer, H. Angew. Chem. 1960, 72, 911.
(5) These are meinly achieved in the intrinsic instability.

⁽⁵⁾ These are mainly solubility problems and the intrinsic instability of these polyenes.

⁽⁶⁾ A preliminary account of this work was presented at the Fifth International Symposium on Carotenoids, Madison, WI, July 1978. Ro-senberger, M.; McDougal, P.; Saucy, G.; Bahr, J. Pure Appl. Chem. 1979,

<sup>51, 871.
(7)</sup> Olson, G. L.; Cheung, H. C.; Morgan, K. D.; Borer, R.; Saucy, G. Helv. Chim. Acta 1976, 59, 567 and references cited therein.

⁽⁸⁾ The free alcohol is a key intermediate used in the synthesis of vitamin A. Acid treatment yields (Z)-3-methyl-2-penten-4-yn-1-ol, the vitamin intermediate (see ref 1), and (E)-3-methyl-2-penten-4-yn-1-ol.

⁽⁹⁾ The C_4 and C_5 protons appear as a singlet in the ¹H NMR spectrum; δ 6.35 (cis) and 6.16 (trans).

⁽¹⁰⁾ Care has to be exercised in crystallizing 1 as the thermal isomerization into a mixture of double bond isomers is a facile process.